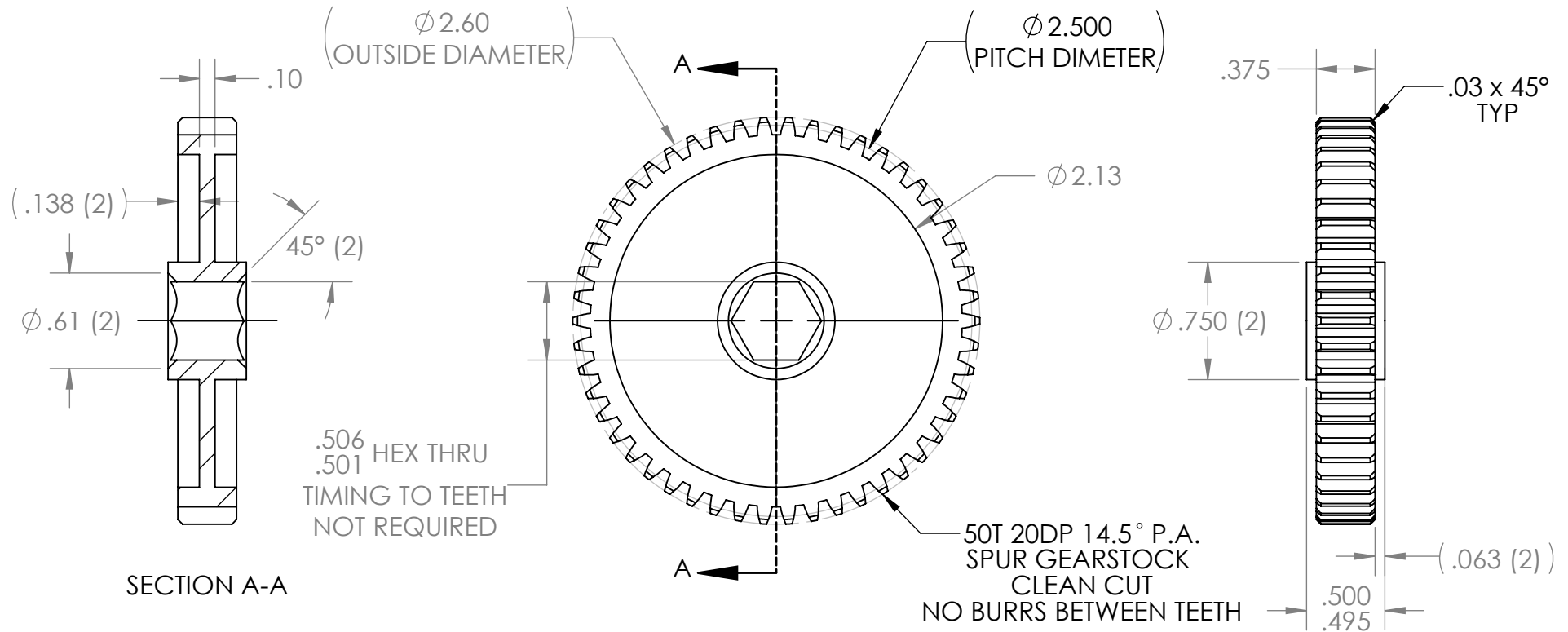


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/2/2016	N. LAWRENCE
2	UPDATED HEX BORE TOL, ADDED CHAMFERS, AMDS-1	2/18/2020	N. MASSOUDA
3	ADDED CHAMFER TO HEX BORE	6/21/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 AndyMark				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE: 50T 20DP 14.5PA 0.500 HEX BORE GEAR				
TOLERANCES:		BREAK ALL SHARP EDGES						
FRACTIONAL	±1/16							
ANGULAR: MACH	±1°							
ANGULAR: BEND	±5°							
ONE PLACE DECIMAL	±0.1							
TWO PLACE DECIMAL	±0.01							
THREE PLACE DECIMAL	±0.005							
FOUR PLACE DECIMAL	±0.0005							
MATERIAL	4140 STEEL		NAME	DATE	SIZE	DWG. NO.	REV	
FINISH	DEBURRED	CHECKED	NM	6/22/22	A	am-3488	3	
	ZINC PLATED	ENG APPR.						
		MFG APPR.						
DO NOT SCALE DRAWING		Q.A.			SCALE: 1:1		WEIGHT:	SHEET 1 OF 1

